



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6500G03531-3G-2**

**Job Sheet 199029**



Part No: RBW6500G03531-3G-2

Job Qty: 2 pcs *Lapes 7ml*

Part Name: Press



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Due Date: 10/21/19 *10/12*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500G03531-3G Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation      | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|----------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | NLX 2500SY - 1 | 2 pcs | 10/21/19   | 10/21/19 | 1.00      | 4.00    | NLX 2500SY - 1        |           | <i>[Signature]</i> |
| 110   | QC 2           | 2 pcs | 10/21/19   | 10/21/19 | 0.00      | 0.00    | QC 2 - 1              |           |                    |
|       |                |       |            |          |           |         | QC 2 - 12             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 14             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 17             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 19             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 2              |           |                    |
|       |                |       |            |          |           |         | QC 2 - 20             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 22             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 23             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 25             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 32             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 33             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 35             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 39             |           | <i>[Signature]</i> |
|       |                |       |            |          |           |         | QC 2 - 4              |           |                    |
|       |                |       |            |          |           |         | QC 2 - 40             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 44             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 45             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 48             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 49             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 50             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 51             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 52             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 57             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 62             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 63             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 8              |           |                    |
|       |                |       |            |          |           |         | QC 2 - 66             |           |                    |
|       |                |       |            |          |           |         | QC 2 - 64             |           |                    |



Container No: S222736



Part: RBW6500G03531-3G-2

Job No: 199029

Serial No/Batch: S222736

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/18/19

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|     |                             |          |          |           |                             |             |
|-----|-----------------------------|----------|----------|-----------|-----------------------------|-------------|
|     |                             |          |          |           | QC 2 - 65                   |             |
|     |                             |          |          |           | QC 2 - 5                    |             |
|     |                             |          |          |           | QC 2 - 71                   |             |
|     |                             |          |          |           | QC 2 - 73                   |             |
|     |                             |          |          |           | QC 2 - 69                   |             |
| 120 | Conventional Mill - 1 - B4B | 2<br>pcs | 10/21/19 | 0.25 0.67 | Conventional Mill - 1 - B4B | A           |
|     |                             |          |          |           | Conventional Mill - 2 - B4B |             |
| 130 | QC 2                        | 2<br>pcs | 10/21/19 | 0.00 0.00 | QC 2 - 1                    |             |
|     |                             |          |          |           | QC 2 - 12                   |             |
|     |                             |          |          |           | QC 2 - 14                   |             |
|     |                             |          |          |           | QC 2 - 17                   |             |
|     |                             |          |          |           | QC 2 - 19                   |             |
|     |                             |          |          |           | QC 2 - 2                    |             |
|     |                             |          |          |           | QC 2 - 20                   |             |
|     |                             |          |          |           | QC 2 - 22                   |             |
|     |                             |          |          |           | QC 2 - 23                   |             |
|     |                             |          |          |           | QC 2 - 25                   |             |
|     |                             |          |          |           | QC 2 - 32                   |             |
|     |                             |          |          |           | QC 2 - 33                   |             |
|     |                             |          |          |           | QC 2 - 35                   |             |
|     |                             |          |          |           | QC 2 - 39                   |             |
|     |                             |          |          |           | QC 2 - 4                    |             |
|     |                             |          |          |           | QC 2 - 40                   |             |
|     |                             |          |          |           | QC 2 - 44                   |             |
|     |                             |          |          |           | QC 2 - 45                   |             |
|     |                             |          |          |           | QC 2 - 48                   |             |
|     |                             |          |          |           | QC 2 - 49                   |             |
|     |                             |          |          |           | QC 2 - 50                   |             |
|     |                             |          |          |           | QC 2 - 51                   |             |
|     |                             |          |          |           | QC 2 - 52                   |             |
|     |                             |          |          |           | QC 2 - 57                   |             |
|     |                             |          |          |           | QC 2 - 62                   |             |
|     |                             |          |          |           | QC 2 - 63                   | 19/10/17    |
|     |                             |          |          |           | QC 2 - 8                    |             |
|     |                             |          |          |           | QC 2 - 66                   |             |
|     |                             |          |          |           | QC 2 - 64                   |             |
|     |                             |          |          |           | QC 2 - 65                   |             |
|     |                             |          |          |           | QC 2 - 5                    |             |
|     |                             |          |          |           | QC 2 - 71                   |             |
|     |                             |          |          |           | QC 2 - 73                   |             |
|     |                             |          |          |           | QC 2 - 69                   |             |
| 150 | QC 8                        | 2<br>pcs | 10/21/19 | 0.00 0.00 | QC 8 - 12                   |             |
|     |                             |          |          |           | QC 8 - 14                   |             |
|     |                             |          |          |           | QC 8 - 17                   |             |
|     |                             |          |          |           | QC 8 - 20                   |             |
|     |                             |          |          |           | QC 8 - 25                   |             |
|     |                             |          |          |           | QC 8 - 3                    |             |
|     |                             |          |          |           | QC 8 - 32                   |             |
|     |                             |          |          |           | QC 8 - 33                   |             |
|     |                             |          |          |           | QC 8 - 35                   |             |
|     |                             |          |          |           | QC 8 - 39                   |             |
|     |                             |          |          |           | QC 8 - 4                    |             |
|     |                             |          |          |           | QC 8 - 44                   |             |
|     |                             |          |          |           | QC 8 - 45                   |             |
|     |                             |          |          |           | QC 8 - 49                   |             |
|     |                             |          |          |           | QC 8 - 58                   |             |
|     |                             |          |          |           | QC 8 - 8                    | B. 19-10-23 |

8/9/2019

## [Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                   |     |          |           |                        |  |
|-----------------------------------|-----|----------|-----------|------------------------|--|
|                                   |     |          |           | QC 8 - 9               |  |
|                                   |     |          |           | QC 8 - 68              |  |
|                                   |     |          |           | QC 8 - 67              |  |
|                                   |     |          |           | QC 8 - 1 (A)           |  |
|                                   |     |          |           | QC 8 - 47              |  |
|                                   |     |          |           | QC 8 - 40              |  |
|                                   |     |          |           | QC 8 - 52              |  |
|                                   |     |          |           | QC 8 - 23              |  |
|                                   |     |          |           | QC 8 - 57              |  |
| 180 Outsource - 4 - Anodize       | 2   | 10/21/19 |           | GRO002-VC              |  |
|                                   | pcs |          |           |                        |  |
| 190 Packaging 2-1 - Receive - B4B | 2   | 10/21/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |  |
|                                   | pcs |          |           | Packaging 2 - 2 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 3 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 5 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 4 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 6 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 7 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 8 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 9 - B4B  |  |
|                                   |     |          |           | Packaging 2 - 10 - B4B |  |
|                                   |     |          |           | Packaging 2 - 11 - B4B |  |
|                                   |     |          |           | Packaging 2 - 12 - B4B |  |
|                                   |     |          |           | Packaging 2 - 13 - B4B |  |
|                                   |     |          |           | Packaging 2 - 14 - B4B |  |
|                                   |     |          |           | Packaging 2 - 15 - B4B |  |
|                                   |     |          |           | Packaging 2 - 16 - B4B |  |
|                                   |     |          |           | Packaging 2 - 17 - B4B |  |
|                                   |     |          |           | Packaging 2 - 18 - B4B |  |
|                                   |     |          |           | Packaging 2 - 19 - B4B |  |
|                                   |     |          |           | Packaging 2 - 20 - B4B |  |
|                                   |     |          |           | Packaging 2 - 21 - B4B |  |
|                                   |     |          |           | Packaging 2 - 22 - B4B |  |
|                                   |     |          |           | Packaging 2 - 23 - B4B |  |
|                                   |     |          |           | Packaging 2 - 24 - B4B |  |
|                                   |     |          |           | Packaging 2 - 25 - B4B |  |
|                                   |     |          |           | Packaging 2 - 26 - B4B |  |
|                                   |     |          |           | Packaging 2 - 27 - B4B |  |
|                                   |     |          |           | Packaging 2 - 28 - B4B |  |
|                                   |     |          |           | Packaging 2 - 29 - B4B |  |
|                                   |     |          |           | Packaging 2 - 30 - B4B |  |
|                                   |     |          |           | Packaging 2 - 31 - B4B |  |
|                                   |     |          |           | Packaging 2 - 32 - B4B |  |
|                                   |     |          |           | Packaging 2 - 33 - B4B |  |
|                                   |     |          |           | Packaging 2 - 34 - B4B |  |
|                                   |     |          |           | Packaging 2 - 35 - B4B |  |
|                                   |     |          |           | Packaging 2 - 36 - B4B |  |
| 200 QC 6                          | 2   | 10/21/19 | 0.00 0.00 | QC 6 - 9               |  |
|                                   | pcs |          |           | QC 6 - 68              |  |
|                                   |     |          |           | QC 6 - 61              |  |
|                                   |     |          |           | QC 6 - 40              |  |
|                                   |     |          |           | QC 6 - 81              |  |
| 210 Packaging 3-1 - Stock - B4B   | 2   | 10/21/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|                                   | pcs |          |           | Packaging 3 - 2 - B4B  |  |
|                                   |     |          |           | Packaging 3 - 3 - B4B  |  |
|                                   |     |          |           | Packaging 3 - 4 - B4B  |  |
|                                   |     |          |           | Packaging 3 - 5 - B4B  |  |
|                                   |     |          |           | Packaging 3 - 6 - B4B  |  |
|                                   |     |          |           | Packaging 3 - 7 - B4B  |  |

2019-10-24

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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    |                        |      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-------------------|--------------------|------------------------|------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 8 - B4B  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 9 - B4B  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 10 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 11 - B4B | MLC  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 12 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 13 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 14 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 15 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 16 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 17 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 18 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 19 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 20 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 21 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 22 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 23 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 24 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 25 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 26 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 27 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 28 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 29 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 30 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 31 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 32 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 33 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 34 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 35 - B4B |      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | Packaging 3 - 36 - B4B |      |
| 220 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 2<br>pcs                 | 10/21/19          | 0.00 0.00          | QC 21 - SA - 21        | 2-5  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |                   |                    | QC 21 - SA - 70        | 9-53 |
| Part Op 100 - 1-Machine as per folio <u>F0028</u> FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Debur<br>Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)<br>120 - 1-Machine as per DWG. 2-Debur<br>130 - QC2- Inspect parts off machine FAI/FAIB<br>150 - (QC8- Inspect parts - second check) Engrave T/N and/or P/N using MARKTRONIC engraver as per DWG.<br>180 - -Issue P/O; <u>44884</u> -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -<br>Material type; 6061T6 -Certificate of Conformity is required<br>190 - (Receive & Inspect for Damage & Mat'l Certs)<br>200 - (QC6- All purchased or subcontracted products)<br>210 - (Identify as per dwg & Stock Location: _____)<br>220 - (QC21- Final Inspection - Work Order Release) |                          |                   |                    |                        |      |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                          |                   |                    |                        |      |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>Component Name</b>    | <b>Quantity</b>   | <b>Operation</b>   | <b>Container</b>       |      |
| M6061T6R5.000                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 6061-T6 Round Bar 5.000" | .5000 ft (.25 ea) | 100-NLX 2500SY - 1 | 5110 761<br>5152 621   |      |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                          |                   |                    |                        |      |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>Component Part</b>    | <b>Required</b>   | <b>Inventory</b>   | <b>Allocated</b>       |      |
| 100-NLX 2500SY - 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | M6061T6R5.000            | 1                 | 14                 | 0                      |      |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                          |                   |                    |                        |      |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                          |                   |                    |                        |      |

Plex 8/9/19 12:58 PM Dart.lajeunesse.marie

|                                         |  |              |                    |
|-----------------------------------------|--|--------------|--------------------|
| DART AEROSPACE LTD                      |  | Work Order:  | 199029             |
| Description: Press                      |  | Part Number: | RBW650DG03531-36-2 |
| Inspection Dwg: RBW650DG03531-36 Rev: A |  | Page 1 of 1  |                    |

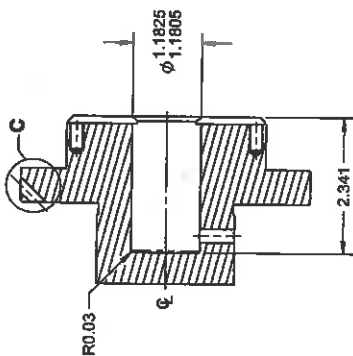
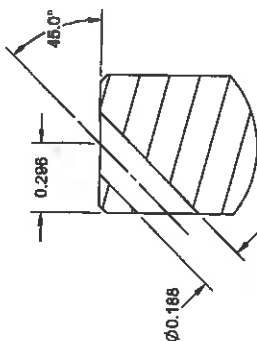
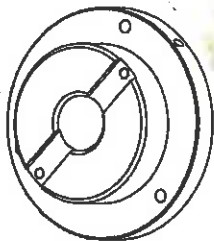
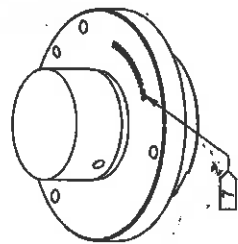
### INSPECTION SHEET

| Drawing Dimension    | Tolerance  | Actual Dimension | Accept | Reject | Method of Inspection | Comments  |
|----------------------|------------|------------------|--------|--------|----------------------|-----------|
| Ø1.1805/1.1825       | Min / max  | 1.1805           | ✓      |        | <del>Vern LPO</del>  | NIC LPO5  |
| 2.341                | ±.005      | 2.341            | ✓      |        |                      | Vern LPO  |
| .296                 | ±.005      | 0.296            | ✓      |        |                      | Vern JVO5 |
| 45°                  | ±.5°       | 45°              | ✓      |        |                      | "         |
| .029                 | ±.005      | .033             | ✓      |        |                      | Vern LPO  |
| Ø.238                | ±.005      | .240             | ✓      |        |                      | ↓         |
| .03 x 45°            | ±.01 x .5° | .035 x 45°       | ✓      |        |                      | ↓         |
| <del>.02 x 45°</del> |            |                  |        |        |                      |           |
| .02 x 45°            | ±.01 x .5° | .08 x 45°        |        |        |                      | Vern LPO  |
| .125                 | ±.005      | .127             |        |        |                      | ↓         |
| Ø4.96                | ±.01       | 4.960            |        |        |                      | ↓         |
| 3.071                | ±.005      | 3.069            |        |        |                      | ↓         |
| Ø.266                | ±.005      | .266             |        |        |                      | ↓         |
| Ø4.304               | ±.005      | 4.324            |        |        |                      | ↓         |
| Ø3.412/3.417         | MIN / MAX  | 3.415            |        |        |                      | ↓         |
| .586 / .589          |            | .586             |        |        | gauge pin            | Vern LPO  |
| .905                 | ±.005      | .905             |        |        |                      | ↓         |
| 2.875                | ±.005      | 2.876            |        |        |                      | ↓         |
| Ø2.31                | ±.01       | 2.310            |        |        |                      | ↓         |
| 2.36                 | ±.01       | 2.359            |        |        |                      | ↓         |
| .17                  | ±.01       | .175             |        |        |                      | ↓         |
| 1.38                 | ±.01       | 1.38             | ✓      |        |                      | ↓         |
| Ø.188                | ±.005      | 0.190            | ✓      |        | Vern JVO5            |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |
|                      |            |                  |        |        |                      |           |

|                         |                         |               |
|-------------------------|-------------------------|---------------|
| Measured by: <i>P/W</i> | Checked by: <i>A.P.</i> | QC Inspector: |
| Date: 14-10-16          | Date: 19-10-23          | Date:         |

|                                         |       |
|-----------------------------------------|-------|
| Engineering Approval:<br>(If necessary) | Date: |
|-----------------------------------------|-------|

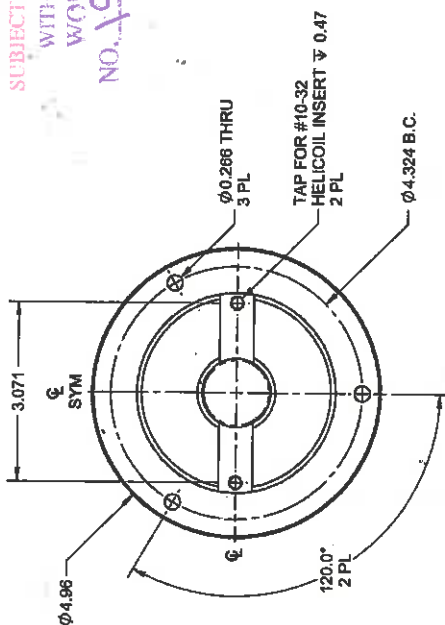
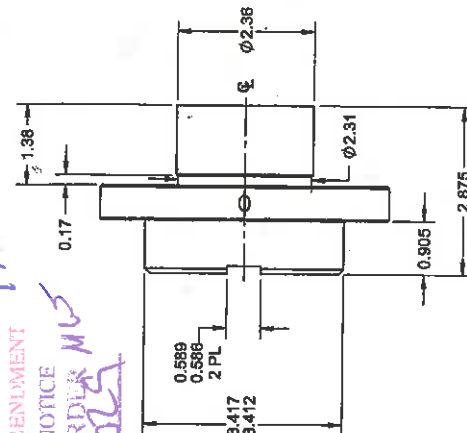
| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

1908-09

WITHOUT NOTICE  
WORK ORDER NO. 199025



RBW6500G03531-3G-2 PRESS

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X =  $\pm 0.1$  /  $\pm 0.1$   
X.XX =  $\pm 0.01$  /  $\pm 0.1$   
X.XXX =  $\pm 0.005$  /  $\pm 0.1$   
X.XXXX =  $\pm 0.0005$  /  $\pm 0.1$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005$ "  
UNLESS OTHERWISE NOTED  
REMOVE ALL SHARP EDGES AND BURRS  
IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK TIN, "RBW6500G03531-3G", AS SHOWN

|            |                                |                             |
|------------|--------------------------------|-----------------------------|
| DESIGN     | REV. A                         | DART AEROSPACE LTD          |
| DRAWN      | TOOL PART #                    | HAWKESBURY, ONTARIO, CANADA |
| CHECKED    | RBW6500G03531-3G               |                             |
| MFG. APPR. | TITLE                          |                             |
| APPROVED   | BEARING OUTER RACE INSTL. TOOL |                             |
| DATE       | 2019-07-02                     |                             |

SCALE: 1:1  
SHEET 3 OF 3  
NTS

2.2955  
3.345  
20.200

0.296

20.200

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

# WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                     |  |                     |  |                                                                                                                                                                                                                                                                                                                                     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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | <b>DISPOSITION</b><br>Rework <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Scrap <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |                     |  | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Machining <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Large Fab <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |  |  | Cross tube <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Small Fab <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Finishing <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |  |  | Eng. (Non-AW) <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |  |  | Engineering <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Water Jet <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Supplier <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Quality <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |  |  |  |  |  |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |  |  |  |  |  |  |  |  |
| Date: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | Sequence #: _____                                                                                                                                                                                                                                                                   |  | QTY Affected: _____ |  | MRB (QS1042) _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                     |  |                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    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| Root Cause<br>Operator <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Material <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Product Improvement <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Process Improvement <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Human Factors <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |                                                                                                                                                                                                                                                                                     |  |                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  | <b>FAULT CATEGORY</b><br>Contamination <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Misaligned/off center <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>BOM/Route <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Broken/Damage/Defect <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Incomplete/Unclear Instructions <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Drill Holes <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Fit/Function <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Power Loss/Surge <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Folio/Program <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Grain Direction <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Weld <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Wrong Stock Pulled <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Out of Sequence <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Off-set/Set-up <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |  |  |  |  |  |  |  |  | Positioned Wrong <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Outside Tolerance <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Drawing <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Finish <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Part Lost/Missing <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Misread <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                     |  |                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  | Pressure/Forced <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Bending <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Crushing <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Cracks <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/><br>Mislabeled <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>                                                        |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Other/Details: _____                                                                                                                                                                                                                                                                                                                                                                                  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                                                                                                                                                                                               |  |  |  | Completed By _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |  |  |  |  |  |  |  |  |                                                                                                                                                                                                            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                                                                                                                                                                                               |  |  |  | QC / QA Coordinator _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |                                                      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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **POHB044884**



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044884

**PO Date:** 10/24/19

**Due Date:** 11/1/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

**EMMAILED**  
2019-10-28

## **Items**

| Line Item | Job    | Part               | Drawing                | Description                                                                                                                                                                                 | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 199031 | RBW6500G04231-3G-1 | RBW6500G04231-3G Rev B | Press<br>-Issue P/O<br><br>-ANODIZE<br>COLOR RED,<br>PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2,<br>Water sealant<br>-Material type<br>6061T6<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/1/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$5.72/pcs       | \$34.32        |
| 2         | 199019 | RBW6500G03031-3G-2 | RBW6500G03031-3G Rev A | Press<br>-Issue P/O<br><br>-ANODIZE<br>COLOR RED,<br>PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2,<br>Water sealant<br>-Material type<br>6061T6<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/1/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$8.45/pcs       | \$50.70        |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044884



| Items        |                    |                        |                                                                                                                                                                                             |                                                                                                                                                                                                            |        |         |          |                |                   |            |                  |                |
|--------------|--------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|------------|------------------|----------------|
| Line Item    | Job                | Part                   | Drawing                                                                                                                                                                                     | Description                                                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance    | Unit Price (CAD) | Extended Price |
| 3            | 199054             | RBW6510G06531-6F-5     | RBW6510G06531-6F Rev A                                                                                                                                                                      | Press<br>-Issue P/O<br><br>-ANODIZE<br>COLOR RED,<br>PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2,<br>Water sealant<br>-Material type<br>6061T6<br>-Certificate of<br>Conformity is<br>required                | Firmed | -       | 11/1/19  | 6 pcs          | 0 pcs             | 6 pcs      | \$5.23/pcs       | \$31.38        |
| 199029       | RBW6500G03531-3G-2 | RBW6500G03531-3G Rev A | Press<br>-Issue P/O<br><br>-ANODIZE<br>COLOR RED,<br>PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2,<br>Water sealant<br>-Material type<br>6061T6<br>-Certificate of<br>Conformity is<br>required | Firmed                                                                                                                                                                                                     | -      | 11/1/19 | 6 pcs    | 0 pcs          | 6 pcs             | \$8.62/pcs | \$51.72          |                |
| 5            | 201858             | DSK195                 | DSK195 Rev A1                                                                                                                                                                               | Plastisol Dip<br>Sample Block<br>-Issue P/O<br><br>-ANODIZE<br>COLOR RED,<br>PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2,<br><br>-Material type<br>6061T6<br><br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/1/19  | 2 pcs          | 0 pcs             | 2 pcs      | \$1.95/pcs       | \$3.90         |
| 201852       |                    |                        |                                                                                                                                                                                             |                                                                                                                                                                                                            | Firmed | -       | 11/1/19  | 2 pcs          | 0 pcs             | 2 pcs      | \$1.95/pcs       | \$3.90         |
| Sub Total:   |                    |                        |                                                                                                                                                                                             |                                                                                                                                                                                                            |        |         |          | 4              | 0                 | 4          |                  | \$7.80         |
| Grand Total: |                    |                        |                                                                                                                                                                                             |                                                                                                                                                                                                            |        |         |          |                |                   |            |                  | \$175.92       |

NOV 06 2019

DAS  
68  
9-89

*Guerra*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER****POHB044884****Order Notes****Procurement Quality Clauses**

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
  
- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance
  
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
  
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
  
- A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 10/28/19 10:12 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.  
1270 Aberdeen St  
Haliburton, ON  
K6A 1K7  
Canada

Tel: (613) 632-5200  
Fax: (613) 632-5246

# SUBCONTRACT SHIPPER

| SUBCONTRACT SHIP TO                                                                                         | SHIPPER                                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Ship To:</b> Group Altech<br>2455 Halpern<br>St Laurent, QC H4S 1N9 Canada<br><b>Phone:</b> 514-335-3666 | <b>Shipper No:</b> 1688<br><b>Shipper Date:</b> 10/24/19<br><b>Carrier:</b> *<br><b>Ship Via:</b><br><b>Vehicle Reg:</b><br><b>Note:</b><br><b>Freight Terms:</b> |

| Part Information                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Part No:</b> DSK195<br><b>Cust Part No:</b><br><b>Reference No:</b><br><b>Part Information Note:</b> DSK195 REV.A IPP REV:A 19.09.26 NEW ISSUE DD VERF:JFS<br><b>Drawing No:</b><br><b>Program:</b><br><b>Program Customer:</b><br><b>Add Docs:</b><br><b>Commercial:</b> Product Line: Spare<br>Primary OEM Application: Generic<br>Manufacturer: DART<br>Advertised on web?: No | <b>Name:</b> Plastisol Dip Sample Block<br><b>Product Family:</b> Spare<br><b>Piece Weight:</b> 0 lbs<br><b>Alloy Type:</b><br><b>Alloy - Temper:</b><br><b>Description:</b><br><b>Quantity:</b> |

| OPERATION                                                                                                                                                                                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Operation:</b> Outsource - 4 Anodize - 130<br><b>Description:</b> -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2, -Material type; 6061T6 -Certificate of Conformity is required<br><b>Note:</b> |

| DETAIL             |                                                                                                                                                                                        |            |        |           |           |                  |                    |          |  |
|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|--------|-----------|-----------|------------------|--------------------|----------|--|
| Part               | Operation                                                                                                                                                                              | PO         | Job    | Container | Heat Code | Net Weight (lbs) | Gross Weight (lbs) | Quantity |  |
| DSK195             | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE<br>COLOR RED, PER IAW MIL-A-8625 TYPE-2<br>CLASS-2 -Material type; 6061T6 -Certificate of Conformity is required                  | POHB044884 | 201858 | S224038   |           | 0                | 0                  | 2        |  |
| RBW6500G03031-3G-2 | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE<br>COLOR RED, PER IAW MIL-A-8625 TYPE-2<br>CLASS-2 Water sealant -Material type;<br>6061T6 -Certificate of Conformity is required | POHB044884 | 201852 | S224042   |           | 0                | 0                  | 2        |  |
| RBW6500G03531-3G-2 | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE<br>COLOR RED, PER IAW MIL-A-8625 TYPE-2<br>CLASS-2 Water sealant -Material type;<br>6061T6 -Certificate of Conformity is required | POHB044884 | 199019 | S224888   |           | 0                | 0                  | 6        |  |
| RBW6500G04231-3G-2 | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE<br>COLOR RED, PER IAW MIL-A-8625 TYPE-2<br>CLASS-2 Water sealant -Material type;<br>6061T6 -Certificate of Conformity is required | POHB044884 | 199029 | S222736   |           | 0                | 0                  | 6        |  |
| RBW6500G04231-3G-1 | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE<br>COLOR RED, PER IAW MIL-A-8625 TYPE-2<br>CLASS-2 Water sealant -Material type;<br>6061T6 -Certificate of Conformity is required | POHB044884 | 199031 | S224500   |           | 0                | 0                  | 6        |  |
| RBW6510G06531-6F-5 | Outsource - 4 - Anodize<br>-Issue P/O; _____-ANODIZE                                                                                                                                   | POHB044884 | 199054 | S224218   |           | 0                | 0                  | 6        |  |

COLOR RED, PER IAW MIL-A-8625 TYPE-2  
CLASS-2 Water sealant -Material type;  
6061T6 -Certificate of Conformity is required

|       |   |   |   |    |
|-------|---|---|---|----|
| Total | 6 | 0 | 0 | 28 |
|-------|---|---|---|----|

Driver Signature

Customer Copy

Plex 10/24/19 11:33 AM Dart.Guerin.Kimberley

